



3991 Green Park Road  
St. Louis, Missouri 63125  
Phone: 314.631.1416  
www.ductformer.com

Not just another knock-off or copy, but a totally new design with the  
Quality, Reliability & Fair Price you expect.

The **Model CR8** is the work horse of the Ductformer Line. It can accommodate up to four (4) sets of tooling. Ductformer's CR8 Rollformers are designed with versatility and flexibility in mind. Multiple roll tool configurations are available on the CR8 including Slip and Drive Cleats, Male and Female Snap-Lock, Pittsburgh, Acme Seams, Tri-Plex and Standing Seam.

### Sealed Roller Bearings

- Keep Metal Particles Out of Bearings
- Eliminates External Thrust Bearings

### All New Computer-Aided Design

- All Hardened Roll Tooling
- Eliminates Pittsburgh Opening Rolls



### Full Oil Bath Gear Reducer

- Strong Power Transmission
- Quiet Running

- All Gear Drive
- Full Hardened Tool Steel Infeed Guides
- 16-28 gauge capacity
- Speed 85 Feet Per Minute

- 5 H.P. 240/480 V, 60 Cycle, 3-Ph
- Fully Enclosed Machine Base  
69" Long x 24" Wide x 40" Tall  
34" Pass Line
- Shipping Weight: 900 Pounds
- Many Roll Tooling Options

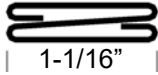
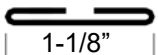


Quality Made In U.S.A.

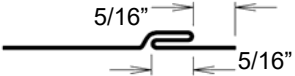


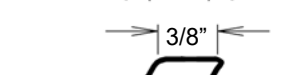








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### INBOARD ROLLS

MAT. USED	SIZE	SHAPE	TYPE & CAPACITY
3-13/16"	1-1/16" Pocket		Flat 'S' 22-28 Gauge
2-1/8"	1-1/8" Wide		Drive Cleat 22-28 Gauge

### OPTIONAL OUTBOARD ROLLS

MAT. USED	SIZE	SHAPE	TYPE & CAPACITY
1"	5/16" Pocket		Pittsburgh Lock 20-26 Gauge
1-5/16"	3/8" Pocket		Pittsburgh Lock 18-24 Gauge
1-13/16"	1/2" Pocket		Pittsburgh Lock 16-20 Gauge
1-1/8"	3/8" Seam		Double Seam Lock 20-28 Gauge
1-1/2"	7/16" Pocket		Female Button Snap Lock 22-28 Gauge - \$1,775
1-3/4"	9/16" Pocket		Female Button Snap Lock 20-26 Gauge - \$1,815
7/16"	7/16" High		Male Button Snap Lock 20-28 Gauge - \$1,450
1/4" to 9/16"	1/4" High to 9/16" High		Right Angle Flange 20-28 Gauge
1-1/8"	5/8" High		Standing Seam 22-28 Gauge
1-3/4"	5/8" High		Tap-In Lock 22-28 Gauge

Combination  
Male/Female

Triplex Rolls  
Three-In-One