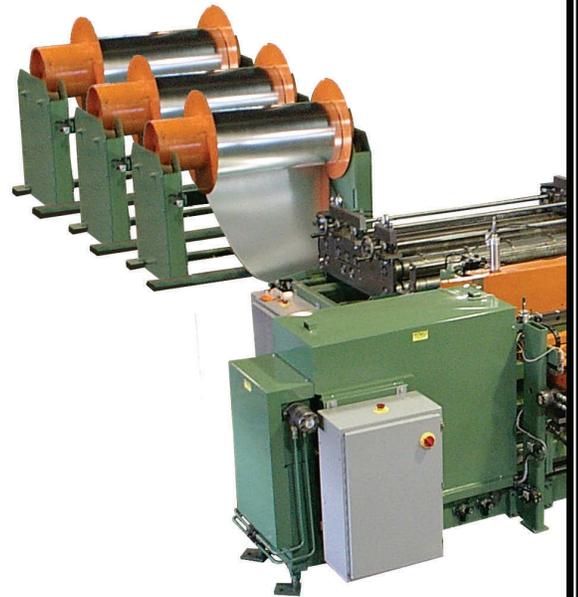


# Design One Coil Cradle

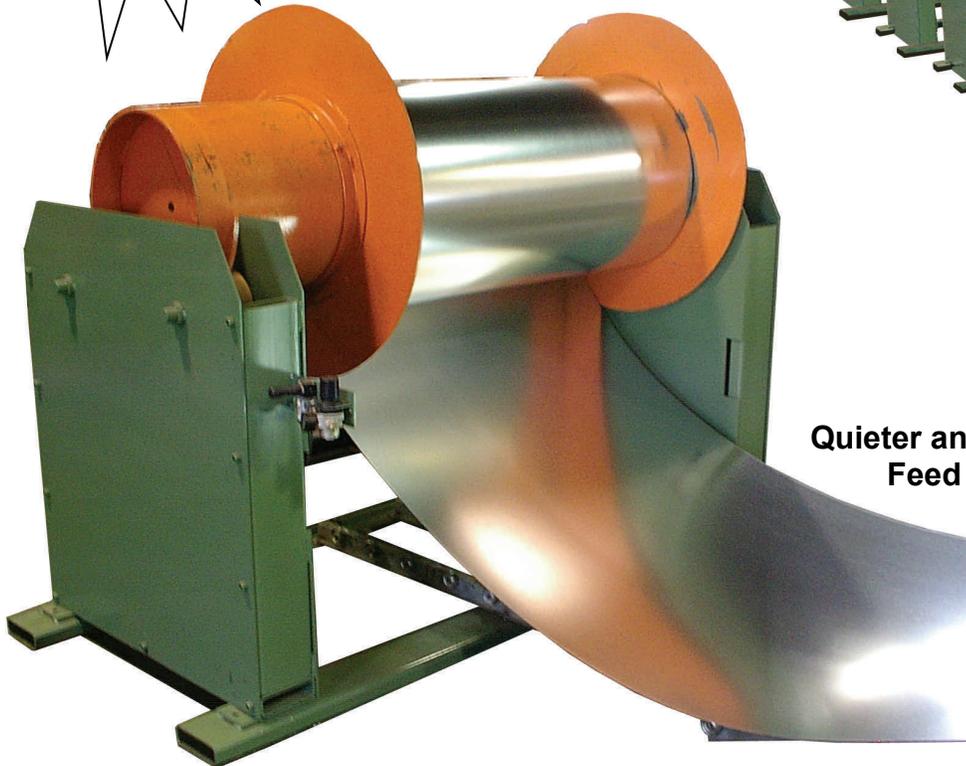
Simpler and Safer to Use

All  
New  
Design

Easy Load  
Saves Time



Quieter and Smoother  
Feed Payoff



Eliminates Coil Damage

Ductformer offers a totally new concept in Coil Cradle Designs to make coil change-overs faster, simpler and most importantly safer.

The new one piece Mandrel Design eliminates the handling of heavy awkward coil flanges and shafts. The Tubular Mandrel eliminates excessive coil damage and the safety hazards of beating flanges and shafts into the coils. The mandrel can quickly and easily be removed from one coil and transferred into another without damaging the coil.

The Tubular Mandrel completely supports the coil and protects the inner core form damage. The mandrel is hydraulically driven and rotates on heavy duty Neoprene Rolls for a quiet, smooth, feed payoff.

Visit our website to view a video of this machine!



3991 Green Park Rd. St. Louis, MO 63125  
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[www.ductformer.com](http://www.ductformer.com)



Made in the U.S.A.

# Coil Load Sequence



The Flush Side Design allows the lift truck easy access with no obstruction and maximum stability to remove the coil Mandrel.



Outer flange is easily removed and weighs less than 60 pounds. The Fork Truck will then retrieve the next coil.



The Mandrel is simply fed through the coil and the outer flange is slipped back onto the mandrel.



The coil and Mandrel are steady and stable allowing a one man operation to safely position the Mandrel into the Coil Stands.

## Second Generation An economical upgrade from the Standard Coil Cradle System



Multiple Expanding Mandrel Decoilers

### Specifications

<b>Max Coil Weight</b>	<b>15,000 lbs.</b>
<b>Coil Widths</b>	<b>4' &amp; 5'</b>
<b>Coil I.D.</b>	<b>20"</b>
<b>Coil O.D.</b>	<b>40"</b>
<b>Gauge Range</b>	<b>30 to 14 Ga.</b>

Ductformer new concept design can be loaded with an overhead crane or fork truck. This eliminates handling of heavy dangerous and awkward coil flanges and shafts. It not only saves your load time, it's also the safest coil cradle system on the market.

Ductformer strives to provide only the latest designs and technology in Duct Fabrication.



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