



## Flat "S" and/or Drive Cleat Rollformer

Not just another knock-off or copy, but a *totally new design* with the Quality, Reliability & Fair Price you expect.

### Eight (8) Station Rollformer

- ▶ **All New Computer-Aided Design**
  - All Hardened Roll Tooling
  - Eliminates Pittsburgh Opening Rolls
- ▶ **Sealed Roller Bearings**
  - Keeps Metal Particles Out of Bearings
  - Eliminates External Thrust Bearings
- **All Gear Drive**
  - Built for Day In, Day Out Use



**Model CR-8SDC**

- Hardened Infeed Guides
- 16-28 Gauge Capacity
- Speed 60 Feet Per Minute
- 5 H.P. 240/480 Volts, 60 Cycle, 3-Phase
- Fully Enclosed Machine Base  
69" Long x 24" Wide x 40" High  
34" Pass Line
- Shipping Weight: 650 Pounds



#### Full Oil Bath Gear Reducer

- Strong Power Transmission
- Quiet Running



Made in the USA



3991 Green Park Rd. St. Louis, MO 63125  
Phone ~ 314.631.1416 Fax ~ 314.631.3003

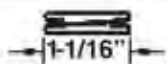
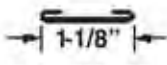
[www.ductformer.com](http://www.ductformer.com)

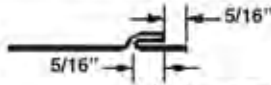
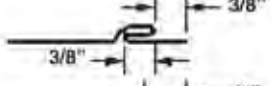

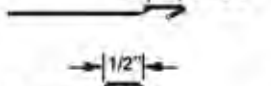
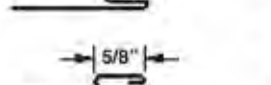
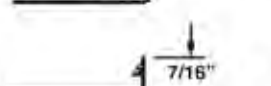

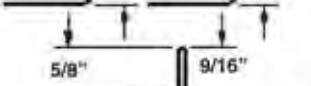
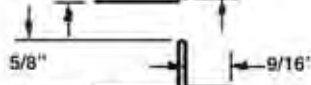
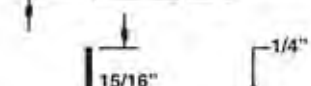
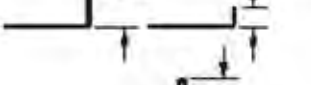

# DUCTFORMER

3991 Green Park Road  
 St. Louis, Missouri 63125  
 Phone: 314.894.3903  
 www.ductformer.com



Model CR 8SDC -  
 Flat "S" and/or Drive Cleat  
 Rollformer capable of  
 Two (2) Roll Sets Inboard  
 and Two (2) Roll Sets of  
 Optional Outboard Rolls

INBOARD ROLLS			
MAT. USED	SIZE	SHAPE	TYPE & CAPACITY
3-3/16"	1-1/16" POCKET		FLAT "S" 22-28 GAUGE
2-1/8"	1-1/8" WIDE		DRIVE CLEAT 22-28 GAUGE

OPTIONAL OUTBOARD ROLLS			
MAT. USED	SIZE	SHAPE	TYPE & CAPACITY
1"	5/16" POCKET		PITTSBURGH LOCK 20-26 GAUGE
1-5/16"	3/8" POCKET		PITTSBURGH LOCK 18-24 GAUGE
1-13/16"	1/2" POCKET		PITTSBURGH LOCK 16-20 GAUGE
1-1/8"	3/8" SEAM		DOUBLE SEAM LOCK 20-28 GAUGE
1-1/2"	7/16" POCKET		FEMALE BUTTON SNAP LOCK 22-28 GAUGE
1-3/4"	9/16" POCKET		FEMALE BUTTON SNAP LOCK 20-26 GAUGE
7/16"	7/16" HIGH		MALE BUTTON SNAP LOCK 20-28 GAUGE
1/4" to 9/16"	1/4" HIGH to 9/16" HIGH		RIGHT ANGLE FLANGE 20-28 GAUGE
1-1/8"	5/8" HIGH		STANDING SEAM 22-28 GAUGE
1-3/4"	5/8" HIGH		TAP-IN LOCK 22-28 GAUGE
1/4" to 15/16"	1/4" HIGH to 15/16" HIGH		RIGHT ANGLE FLANGE 20-28 GAUGE
2"	1" HIGH		STANDING SEAM 22-28 GAUGE

COMBINATION  
 MALE/FEMALE

TRIPLEX ROLLS  
 THREE-IN-ONE

DUPLEX\*  
 3" Centers  
 Required